

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

**Huta Zabrze S.A.
Mikulczycka 13
PL - 41-800 Zabrze**

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/3492/19 R1

The range of validity and details of the inspection can be seen
on the back page and in our report

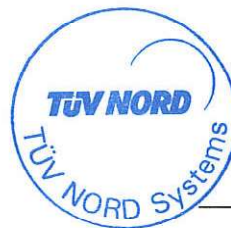
No.: 8117665292

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

01/2022

Hamburg, 27.01.2020



Dipl.-Ing. (FH) Zabrocki

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Huta Zabrze S.A.
Manufact. sites 41-800 Zabrze, Mikulczycka 13
Cert.-no.: 07/204/1326/HS/3492/19 R1
Date of issue: 27.01.2020

1 Product(s) of the manufacturer
Structural components and steel structures
until EXC3 according to EN 1090-2

2 Product standards and other standards (see DIN EN ISO 3834-5)
DIN EN 1090-2,
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
1.1, 1.2 to Re \leq 355 MPa; 3.1; 8.1; 43;

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 to Re \leq 355 MPa; 3.1; 8.1,
141 TIG Tungsten inert gas welding, manual	1.1, 1.2 to Re \leq 355 MPa; 8.1; 43;
121 SAW Submerged arc welding, fully mechanized	1.1, 1.2 to Re \leq 355 MPa;

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
DUDKA Michał	IWE	Responsible welding coordinator C
HALDER Paweł	IWE	Deputy welding coordinator C

* The level of knowledge complies with ISO 14731 B, S or C

** With reference to EN ISO 14731 07.2019 amongst others chapter 5.1 paragraph 4 <deleteab.>